

What is claimed is:

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1. A seat belt with a printed face for a vehicle, in which a printed face of a character, a mark and a pattern is formed at one face of a seat belt formed in a band shape woven with polyester.

2. The seat belt of claim 1, wherein the printed face is made of silicon rubber

10 3. The seat belt of claim 1, wherein the printed face is made of sol ink.

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15 4. The seat belt of claim 1 or 3, wherein the printed face is formed with a multicolor printed pattern.

5. The seat belt of claim 2, wherein the silicon composition comprises 8~15 wt % of silicon oil, 2~10 wt % of epoxy silane, 0.5~1.0 wt % of amino silane, 0.1~0.4 wt % of platinum catalyst, 0.3~1.0 wt % of pigment, 1~8 wt % of calcium carbonate ( $\text{CaCO}_3$ ), 2~10 wt % of silica 200 mesh or 300 mesh, 20 for a silicon liquid phase rubber 100 wt %.

6. The seat belt of claim 1, wherein the printed face is formed by silk printing.

25 7. The seat belt of claim 1, wherein the printed face is formed by a

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